

**\*89496\***

Page 1

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Cust Item ID:**

**\*10\***

\*10\*

**Customer:**

**Reference:**

**Approvals:**

### Process Plan:

**Date:****Tooling:**

**Date:**

Run Start \*NR1\*

**QC:**

Date:

**SPC (Y/N):**

**Date:**

Stop **\*NR2\***

**Insp.  
Stamp**

Revision Nbr

D4640

0.00

**\*100\***

## Waterjet

FLOW CNC Waterjet

## Memo

Cut as per dwg

Prog Rev: C

Dwg Rev:   C  

Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

## Quality Control

## Memo

0.00

10 0 Jm12-12-22

10      0      Jm 12-12-22

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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# Picklist Print

August-24-12 9:09:42 AM

Page 1

Work Order ID: 89496

Parent Item: D4640-1

Start Date: 8/24/12

Required Date: 11/05/12

Parent Item Name: RH Fwd Wall Protector

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-07		Purchased	No			100	sf	1,452.6700	3.6	<del>37.894737</del> 38			
GE PLASTICS LEXAN SHEET													Jm 12-2-22

Location

Loc Qty

Loc Code

therm

1452.67

112176

40.44

114459

1412.23

123105

123105

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

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NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

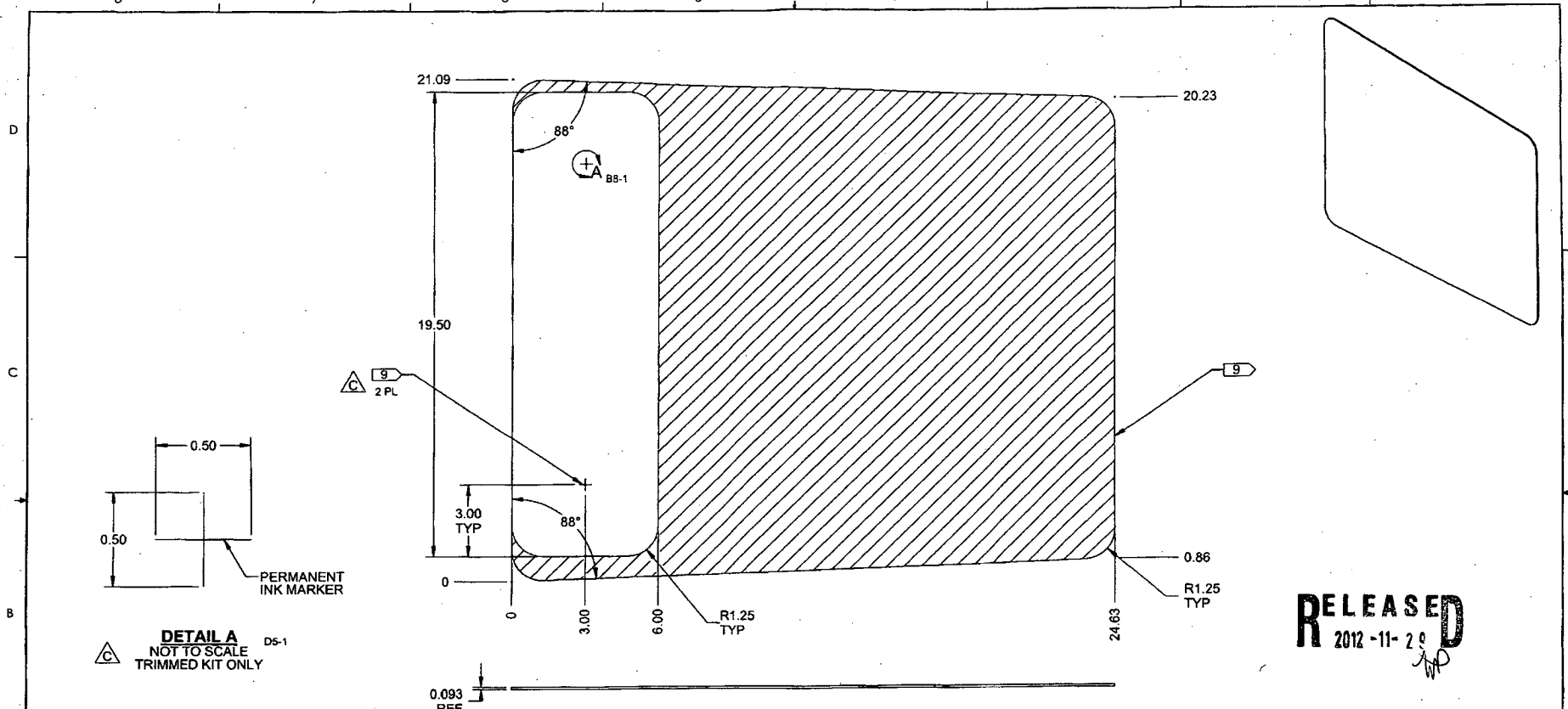
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8 7 6 5 4 3 2 1



**RELEASED**  
2012-11-20

**D4640-1 RH FORWARD WALL PROTECTOR**  
TEXTURED SIDE SHOWN

**NOTES:**

- 1) MATERIAL: F6006-GY5B133 GRAY LEXAN SHEET (SUEDE/POLISHED) 0.093 THICK  
REF DART SPEC MLEXS.093-F6006-07
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
- 7) WEIGHT: 2.01 lbs (TRIMMED WEIGHT = 0.47 lbs)
- 8) CHECK PER TEMPLATE DT8924
- 9) IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER:  
- DRAW 0.50" CROSS ON TEXTURED SIDE AT INDICATED LOCATIONS USING PERMANENT INK MARKER  
- TRIM AND REMOVE SHADED AREA

89496

C	REMOVED HOLES AND REPLACED WITH REF MARKS. 3/4" HOLE/MARK LOCATIONS REVD PER CUSTOMER REQUEST	CP	12.11.22
B	CHANGE MATERIAL FROM F6006-701 BLACK LEXAN TO F6006-GY5B133 GRAY LEXAN AND ADD HOLES. ADD -1 TRIMMED, -15 CENTERLINE SHIFTED. DIMENSIONS CHANGED, PART UNCHANGED.	DC	12.07.19
A	NEW ISSUE	DC	12.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.11.22		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D4640</b>	REV. C
TITLE <b>BAGGAGE PROTECTOR</b>	SCALE NTS
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